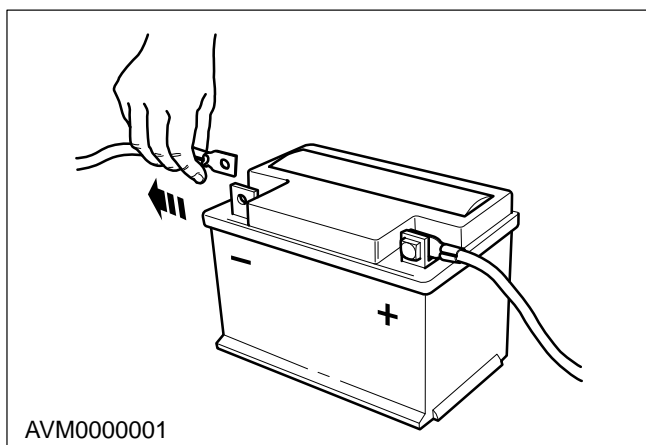
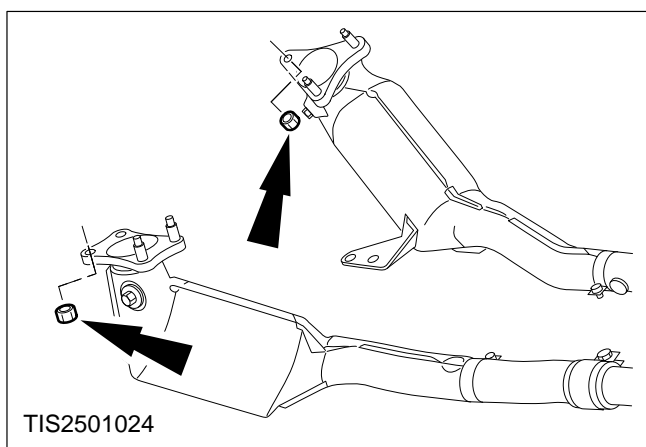


**Catalyst (V6 24V) – Remove and Install (25 250 0)****Remove**

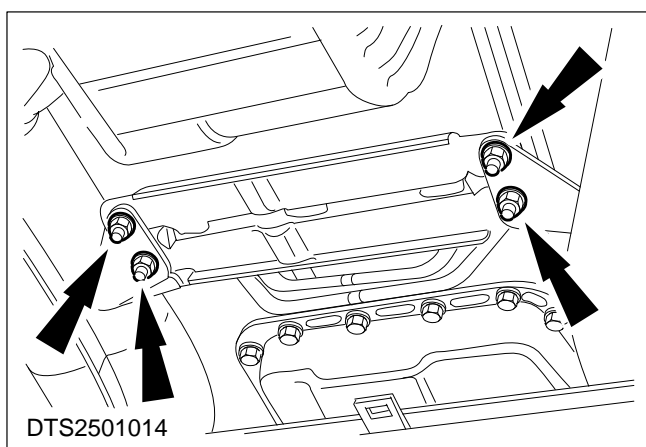
- 1. Disconnect the battery earth lead.**



- 2. Disconnect the catalyst/downpipe.**

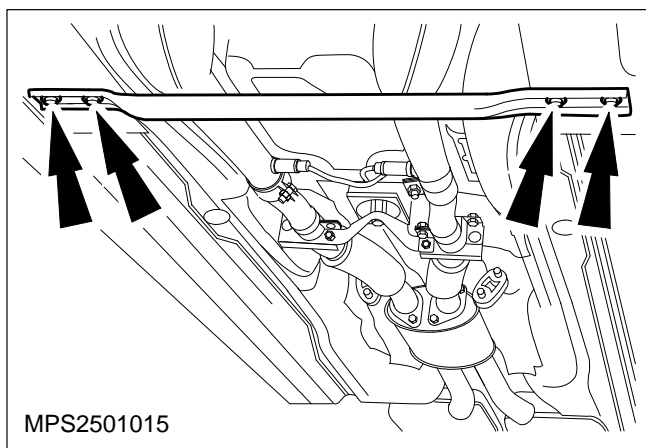
- Remove the four nuts (two above and two below the flange) on the left-hand side.
- Remove the three nuts (two above and one below on the right-hand side).

- 3. Raise the vehicle.**

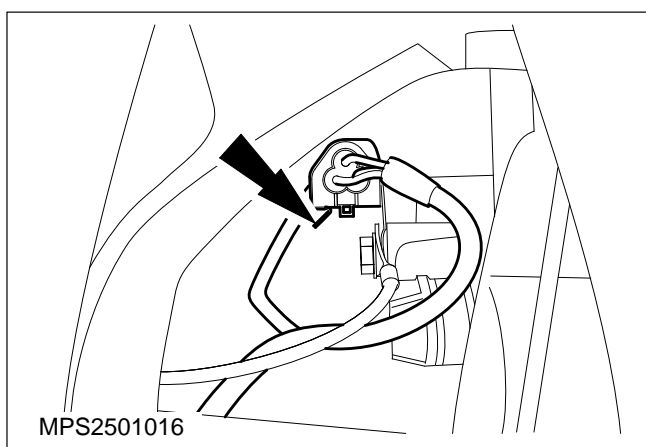


- 4. Disconnect the catalyst support bracket.**

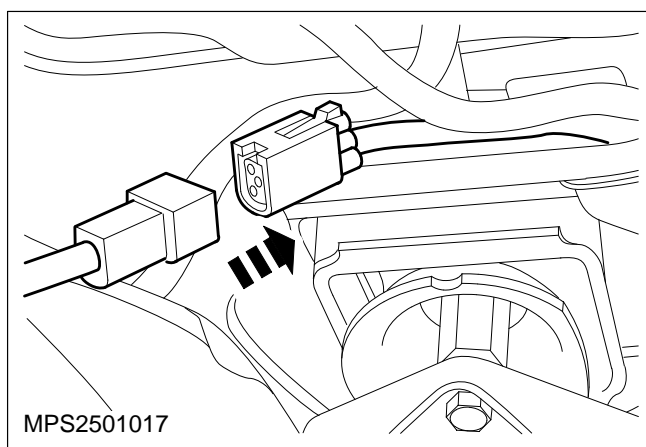
Four nuts.

**5. Remove the crossmember.**

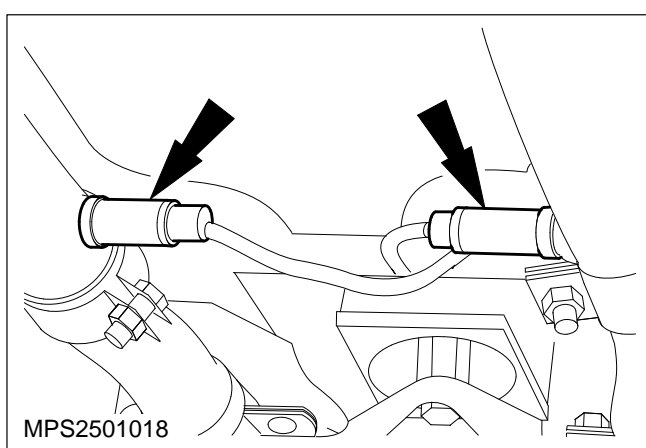
Four bolts.

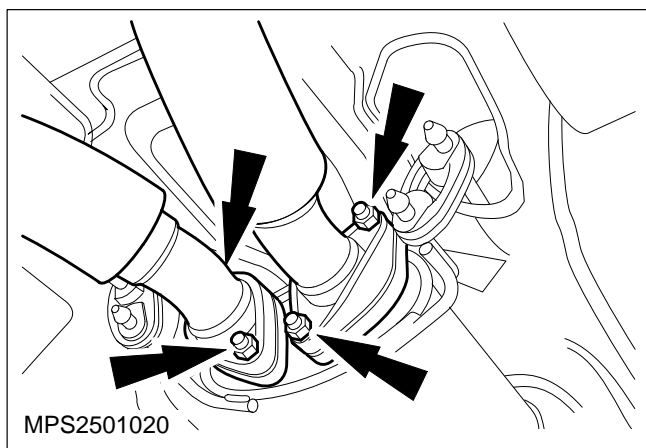
**6. Detach the two HO2 sensor multiplugs.**

Remove the multiplugs from the retaining clips on the transmission extension shaft housing.

**7. Disconnect the multiplugs.**

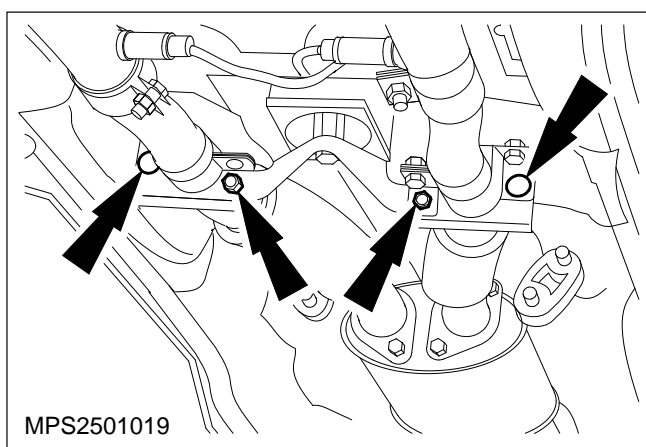
Cut the cable straps and pull the multiplugs apart.

**8. Remove the two rear HO2 sensors.**



### 9. Disconnect the two muffler flanges.

Four nuts.



**NOTE:** If the catalyst is to be refitted, care must be taken not to damage the assembly, excessive force may damage the internal ceramic substrates.

### 10. Disconnect the transmission mounting bracket.

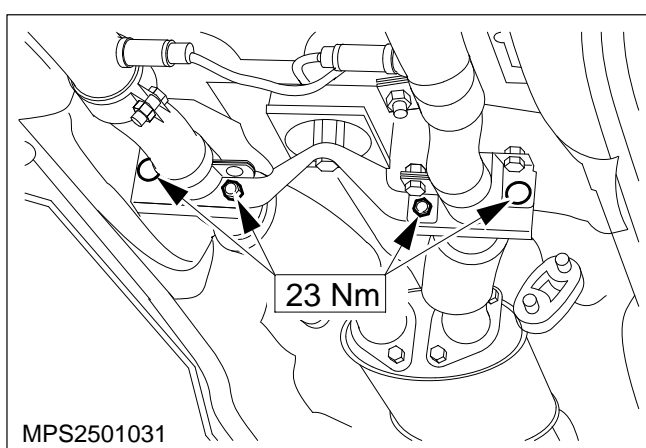
- Whilst supporting the catalyst/downpipe remove the two nuts on each downpipe flange.
- Lower the catalyst/downpipes.

### Install

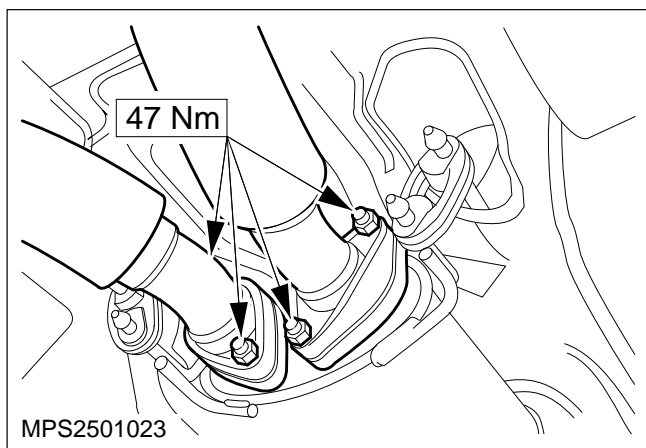
**⚠ CAUTION:** You must never use jointing compound forwards of the catalyst when installing exhaust components.

### 11. Fit the catalyst/downpipe to the exhaust manifold.

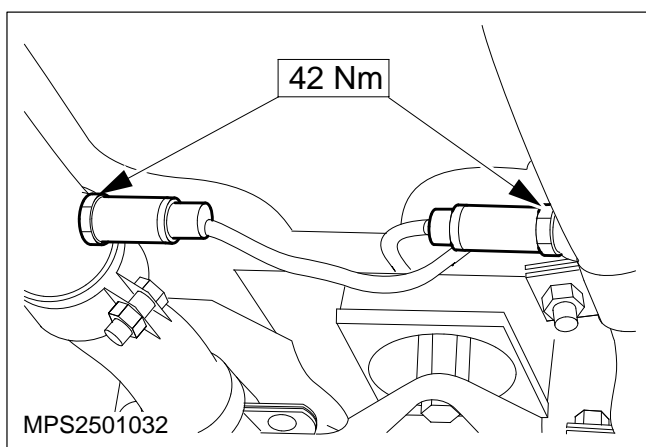
- Clean manifold flange to remove any carbon deposits.
- Clean the manifold studs and coat with anti-seize grease.



### 12. Refit the transmission mounting bracket.

**13. Refit the two flanges.**

- Clean each muffler flange to remove any carbon deposits.
- Clean the muffler studs and coat with anti-seize grease.

**14. Refit the remaining components in reverse order.**