

## Catalyst (V6 12V) – Remove and Install (25 250 0)

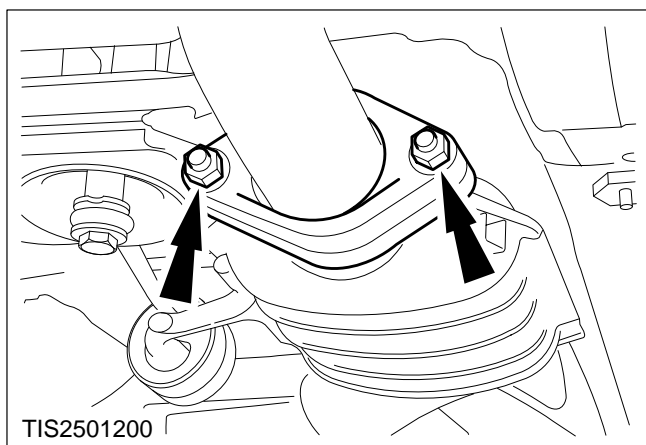
### Material

Anti-seize grease	SAM-1C-9107A
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### Remove

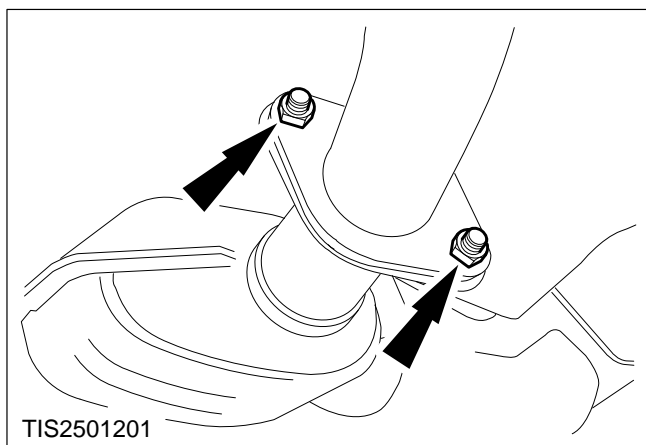
1. Raise the vehicle.
2. Disconnect the catalyst from the front pipe flange (two nuts).

Discard the nuts.



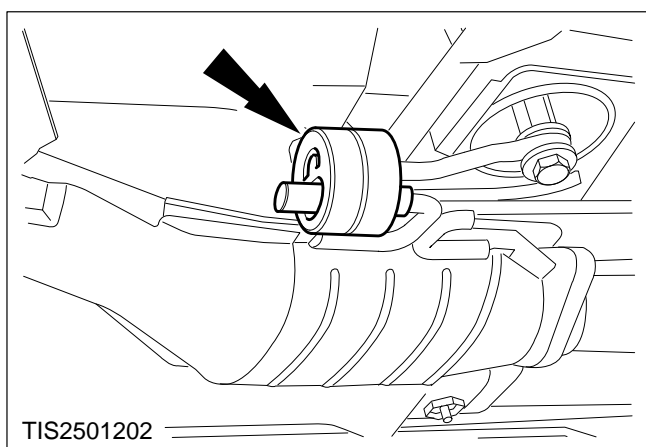
3. Disconnect the catalyst from the front exhaust system flange (two nuts).

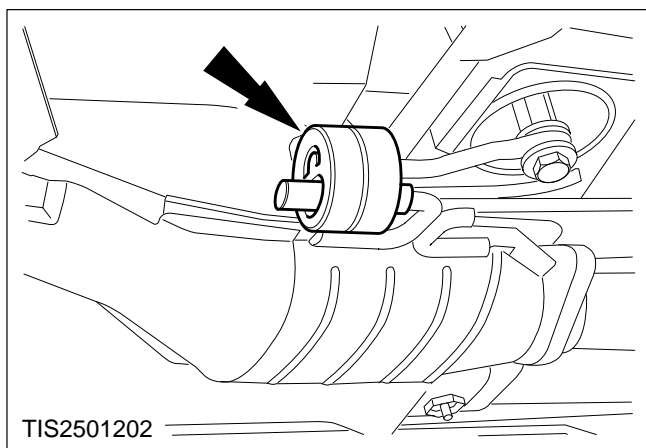
Discard the nuts.



**NOTE:** If the catalyst is to be refitted care must be taken not to damage the assembly, excessive force may damage the ceramic substrates.

4. Remove the catalyst by unhooking it from the rubber insulator.

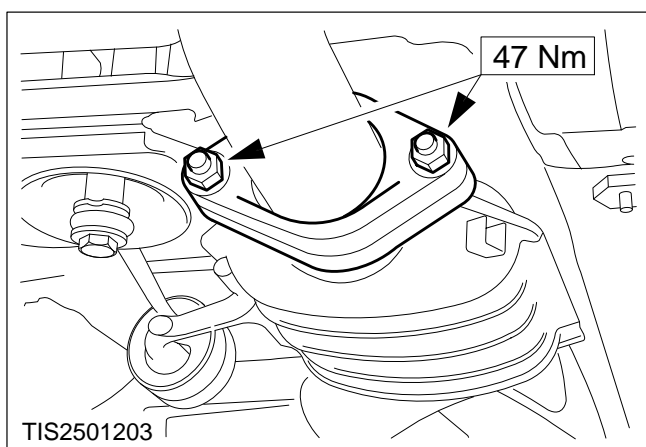




## Install

**⚠ CAUTION:** The rubber insulator supporting the catalyst is constructed of a special material to cope with the high temperatures in this area. It is important, therefore that it remains the correct specification and part number.

**5. Refit the catalyst to the rubber insulator.**



**⚠ CAUTION:** Never use jointing compound forward of the catalyst when installing exhaust components.

**6. Refit the components in reverse order using new gaskets and retaining nuts.**

Coat the studs with anti-seize grease.

