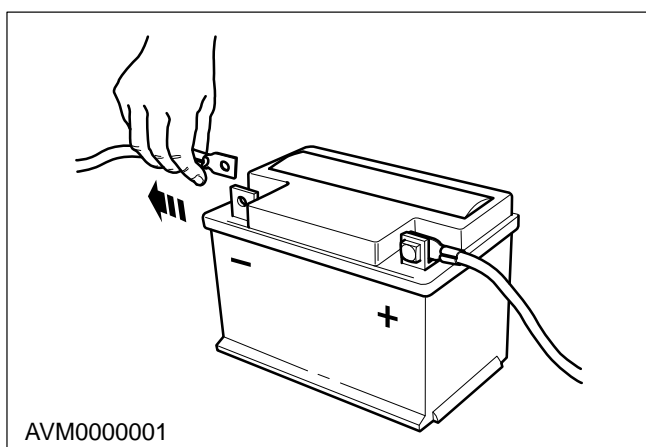
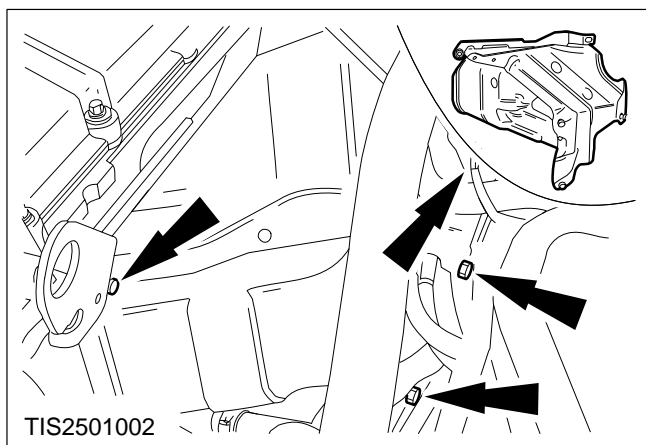


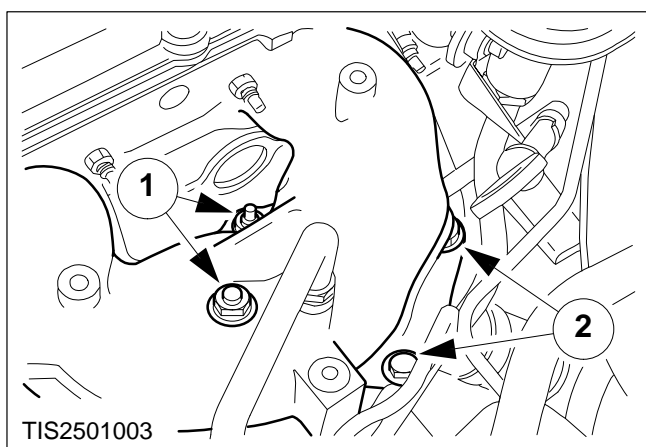
Catalyst (DOHC 8V) – Remove and Install (25 250 0)**Remove**

- 1. Disconnect the battery earth lead.**



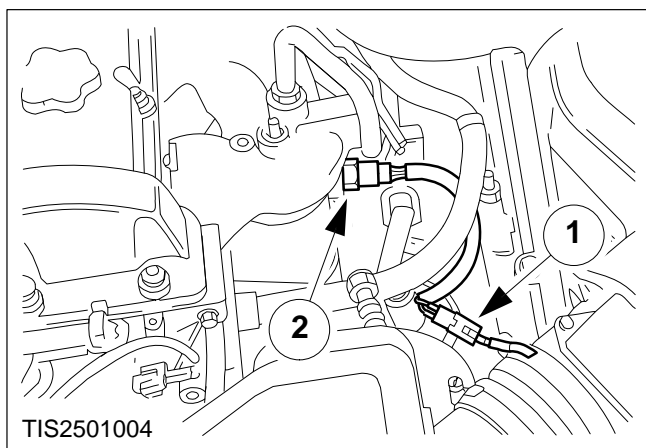
- 2. Remove the manifold heat shield.**

- Three bolts.
- One nut.

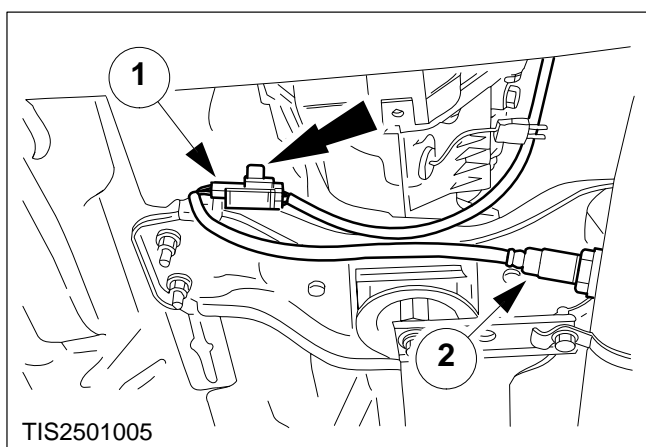


- 3. Disconnect the catalyst/downpipe.**

- 1 Two nuts.
- 2 Two bolts.

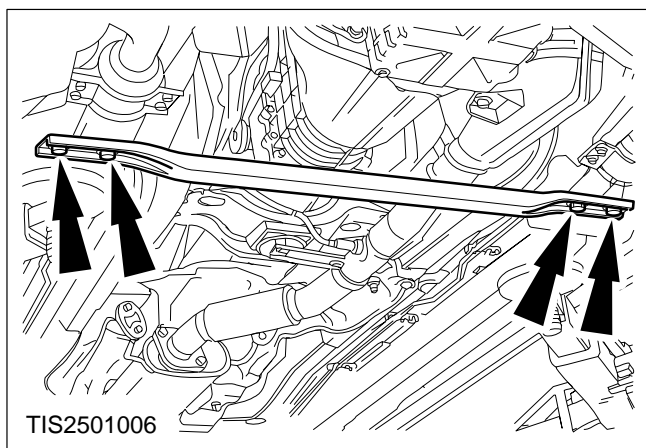
**4. Remove the front HO2S sensor.**

- 1 Disconnect the multiplug.
- 2 Remove the HO2S sensor.

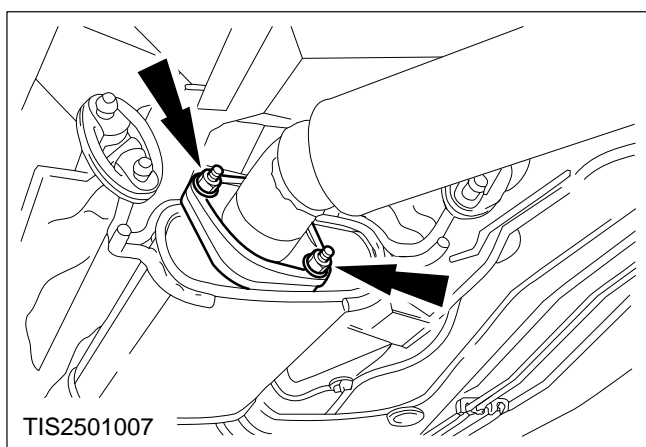
5. Raise the vehicle.**6. Remove the rear HO2S sensor.**

- Unclip the multiplug from the retaining clip on the transmission crossmember.

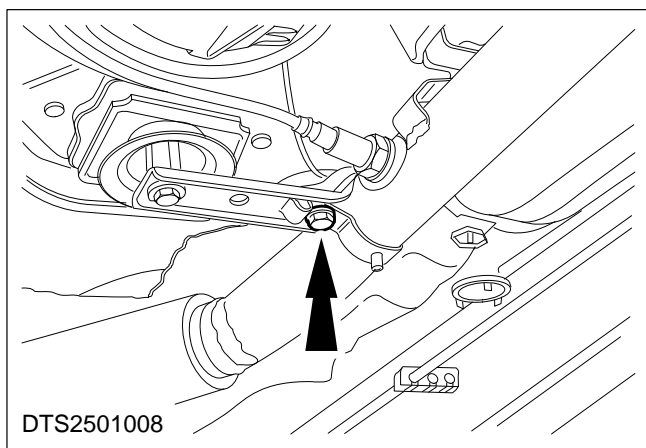
- 1 Disconnect the multiplug.
- 2 Remove the HO2S sensor.

**7. Remove the crossmember.**

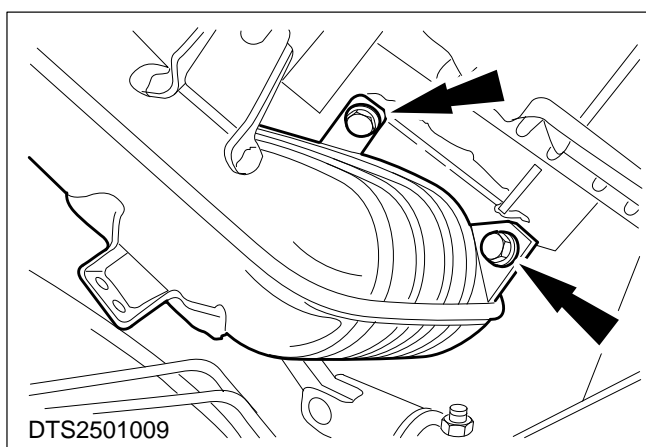
Four bolts.

**8. Disconnect the muffler flange.**

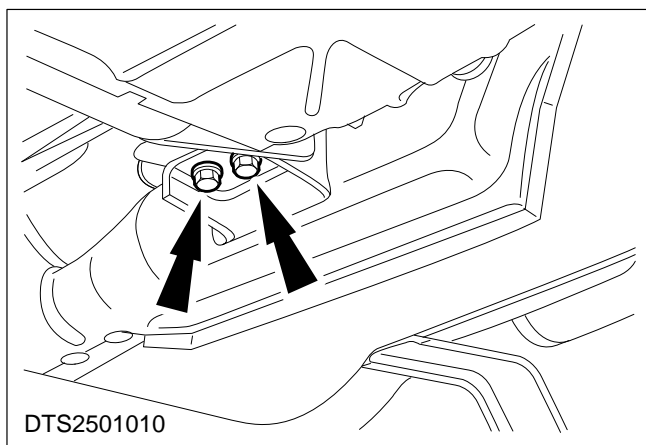
Two nuts.



9. Disconnect the transmission mounting bracket (one bolt).



10. Disconnect the catalyst support band (two bolts).



NOTE: If the catalyst is to be refitted care must be taken not to damage the assembly, excessive force may damage the internal ceramic substrates.

11. Disconnect clutch housing mounting bracket.

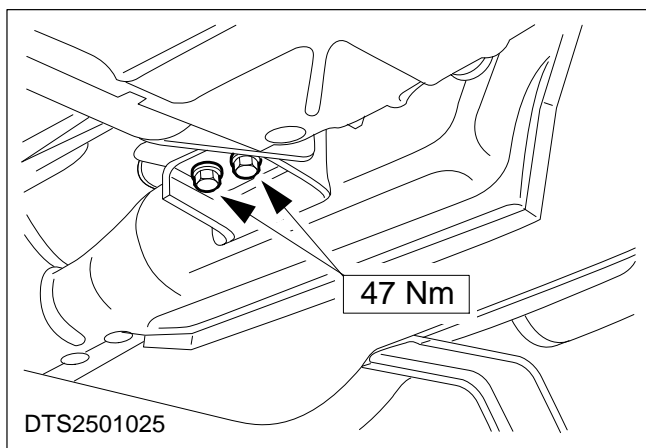
- Whilst supporting the catalyst/downpipe remove the two bolts.
- Lower the catalyst/downpipe.

Install

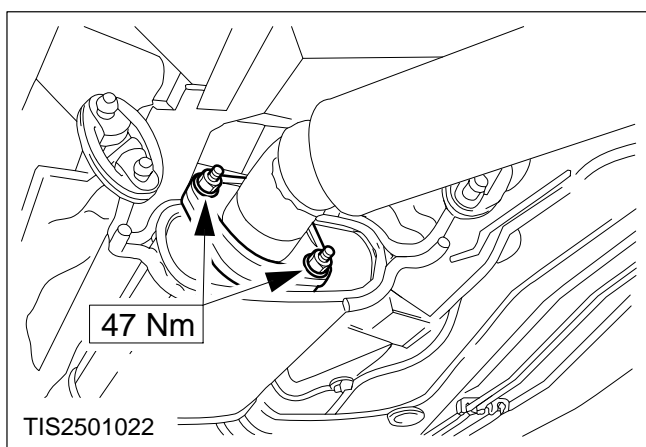
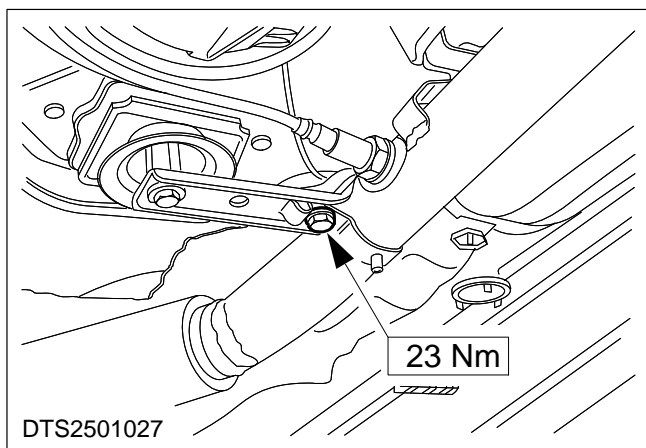
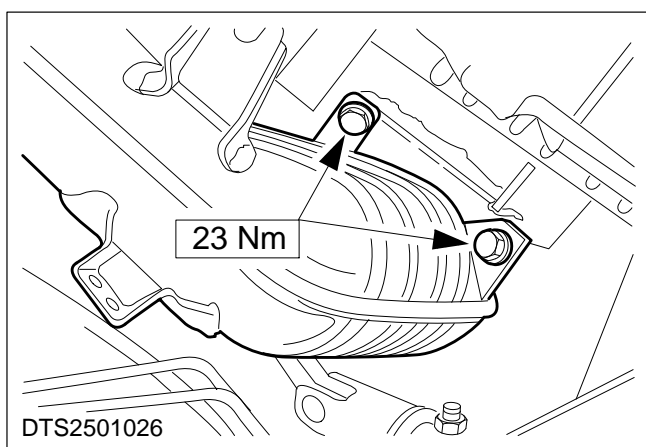
⚠ CAUTION: You must never use jointing compound forward of the catalyst when installing exhaust components.

12. Fit the catalyst/downpipe to the exhaust manifold.

- Clean the manifold flange to remove any carbon deposits.
- Clean the manifold studs and coat with anti-seize grease.



13. Refit the remaining components in reverse order.



14. Refit the muffler flange.

- Clean the muffler flange to remove any carbon deposits.
- Clean the muffler studs and coat with anti-seize grease.

15. Refit the remaining components in reverse order.

