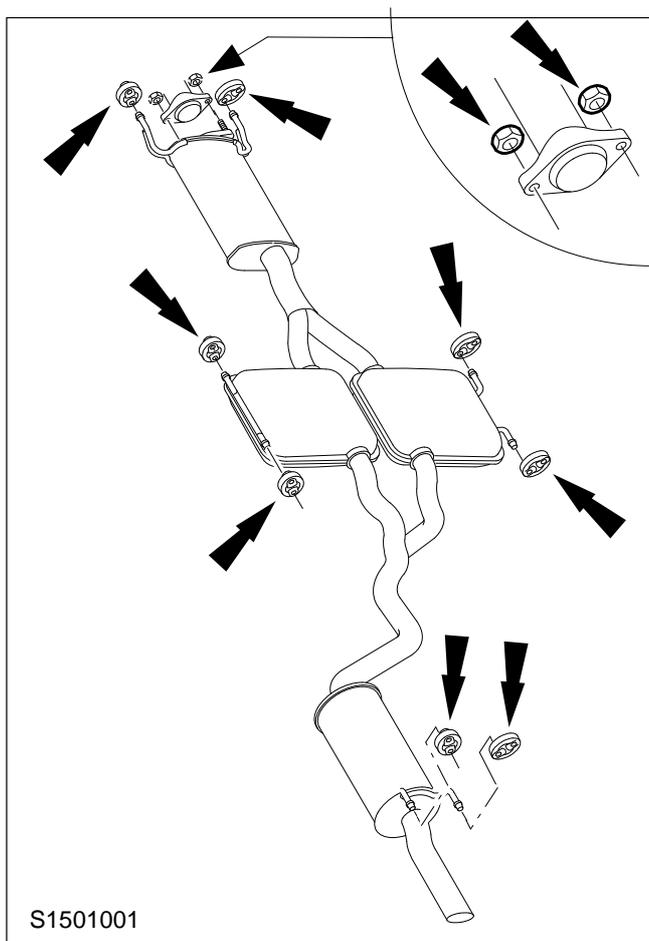
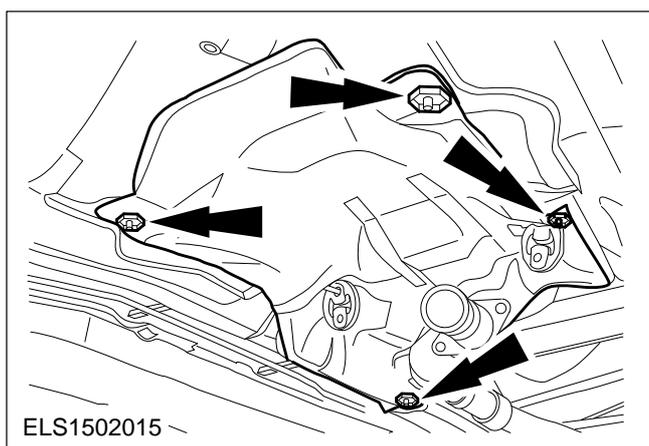
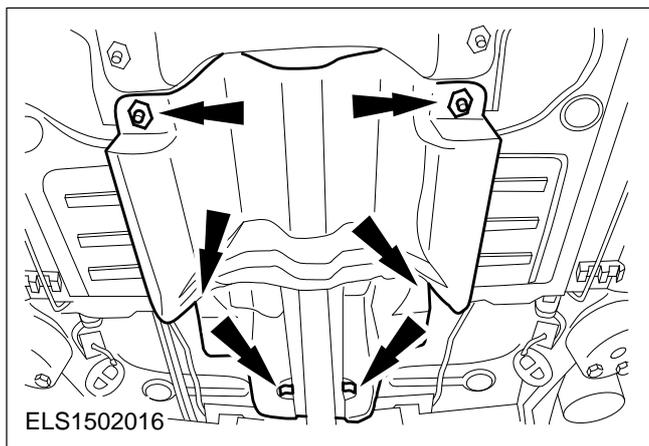


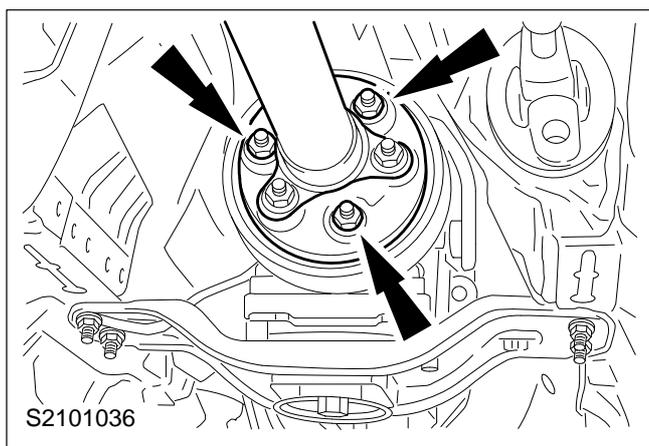
Driveshaft Assembly – Remove and Install (15 514 0)**Remove****1. Remove the rear part of the exhaust system.**

- Raise the vehicle.
- Disconnect the exhaust system at the middle flange (two bolts).
- Unhook the rear part of the exhaust system from the rubber mountings and lay it to one side.

**2. Remove the exhaust system front heat shield.**



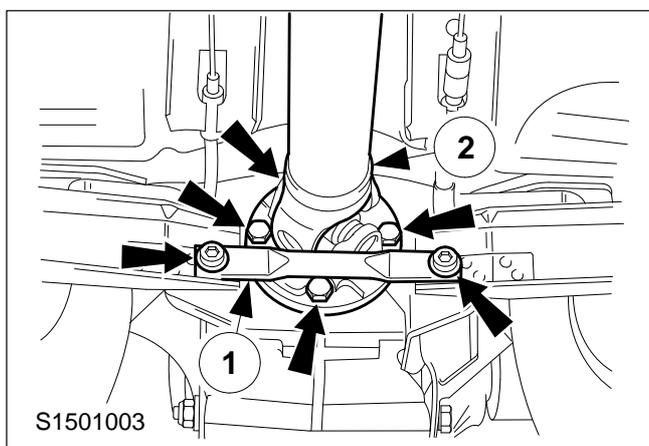
3. Remove the exhaust system rear heat shield.



Vehicles with MT 75 transmissions only.

⚠ CAUTION: Do not detach the driveshaft from the rubber coupling.

4. Detach the driveshaft from the vibration damper.

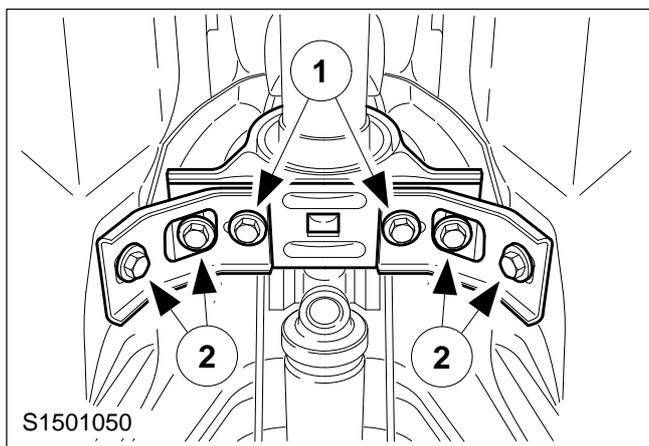


⚠ CAUTION: The driveshaft is precision-balanced by bolts of different lengths. Mark the position of the driveshaft and the bolts.

5. Detach the driveshaft from the rear differential.

NOTE: The transverse brace will no longer be fitted in models built from Jan '96 onwards.

- 1 Detach the transverse brace from the rear axle.
- 2 Unscrew the four bolts.

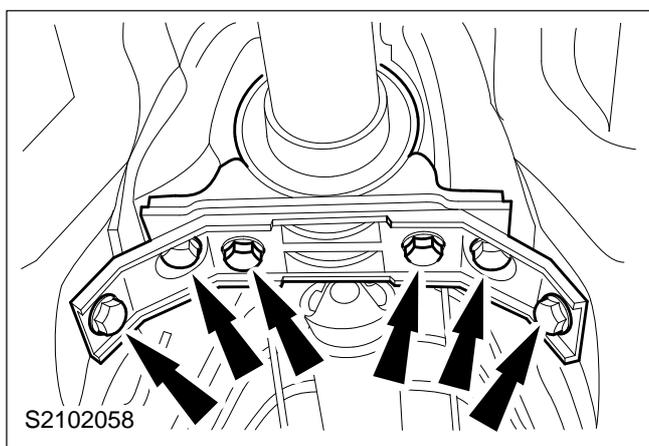


6. Detach the driveshaft centre bearing.

- 1 Slacken the bolts.
- 2 Unscrew the bolts.
 - Turn the two brackets through 90°.
 - Remove the spacer washers.

NOTE: Vehicles with A4LDE automatic transmissions only.

- Pull the driveshaft out of the automatic transmission and seal the automatic transmission with plugs.
- Remove the driveshaft.



Install

NOTE: Do not tighten the bolts.

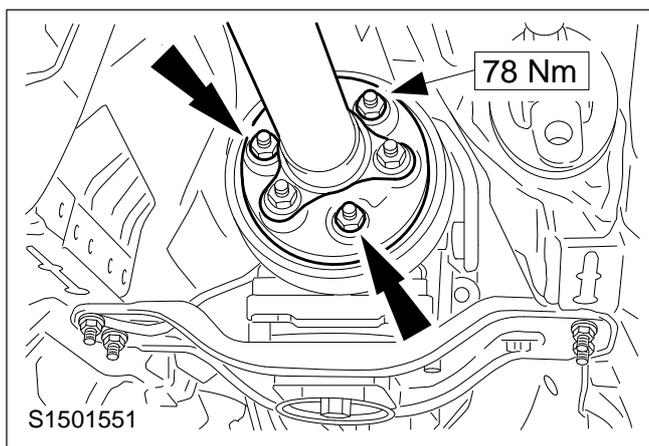
7. Fit the centre bearing.

NOTE: Vehicles with A4LDE automatic transmissions only.

- Remove the plugs from automatic transmission and fit the driveshaft into the automatic transmission.

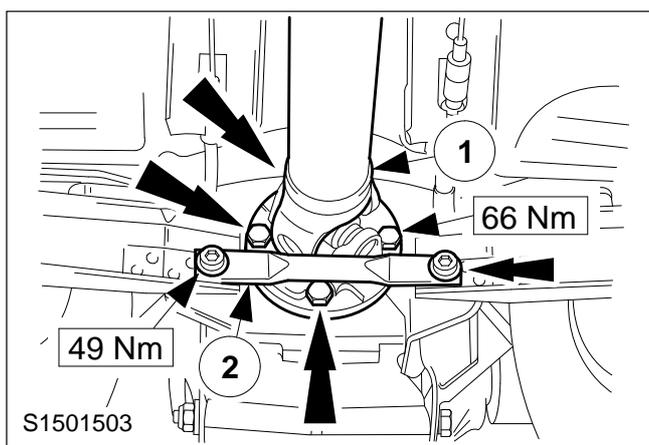
NOTE: In each case a spacer washer must be positioned between the floor assembly and the centre bearing.

- Locate the centre bearing in position.
- Screw in the bolts.



Vehicles with MT 75 manual transmission only.

8. Fit the driveshaft to the vibration damper.



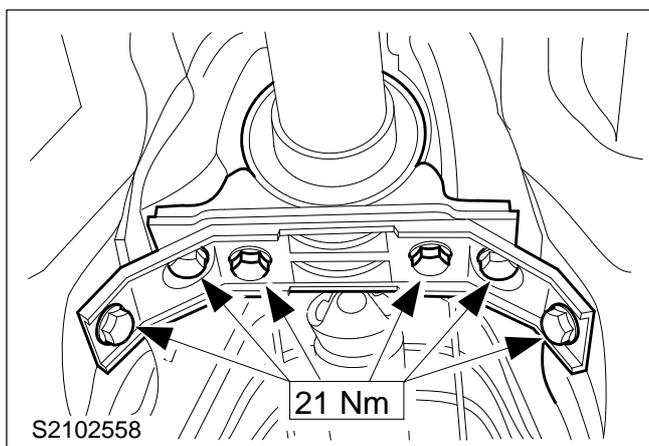
⚠ CAUTION: The driveshaft is precision-balanced by bolts of different lengths. Mark the position of the driveshaft and the bolts.

9. Fit the driveshaft to the rear axle driveshaft flange (continued).

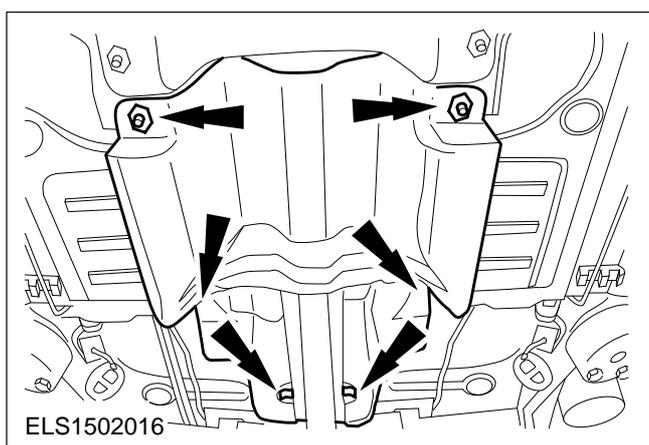
1 Screw in the four bolts.

NOTE: The transverse brace will no longer be installed in vehicles built from Jan '96.

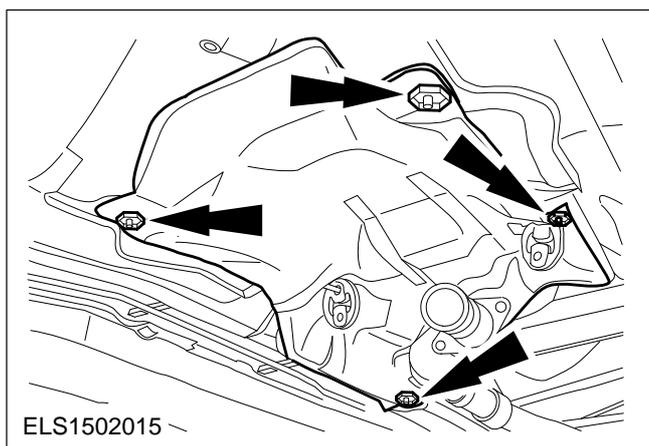
2 Attach the transverse brace.



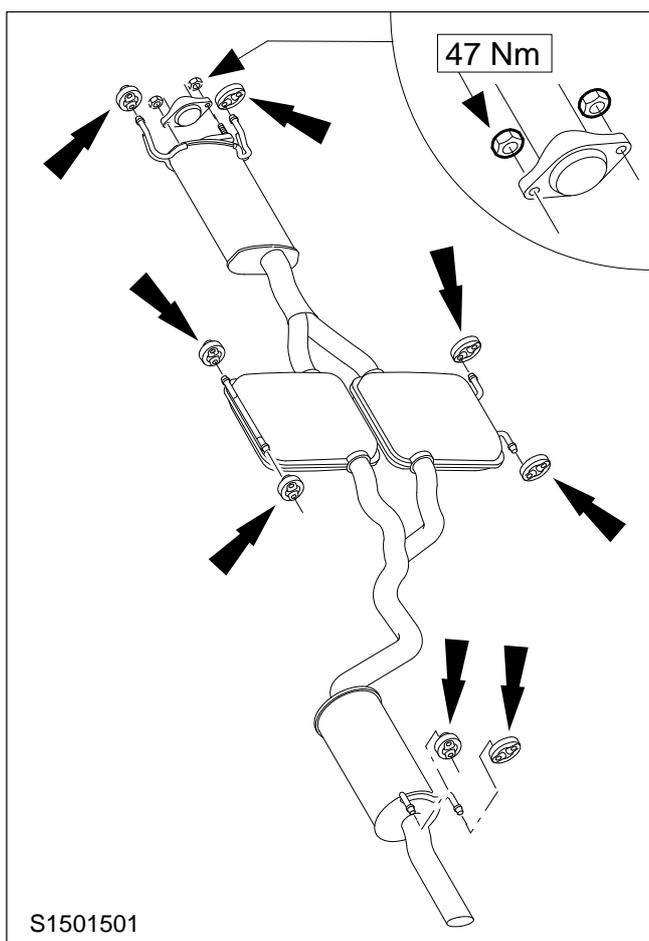
10. Align the centre bearing free of stress and tighten the bolts.



11. Fit the exhaust system rear heat shield.

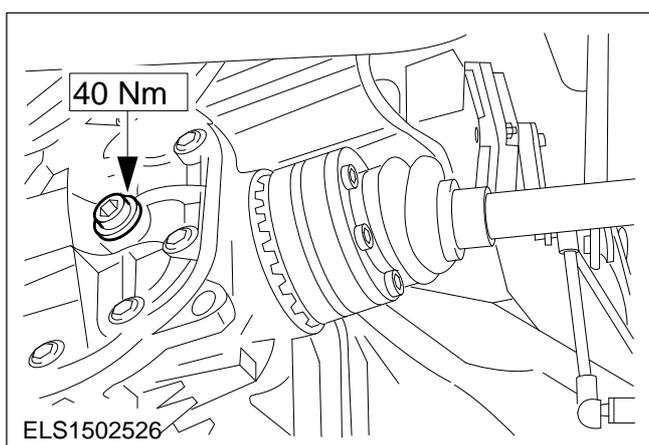


12. Fit the exhaust system front heat shield.



13. Fit the rear part of the exhaust system.

- Connect the pipe flanges, align the system and screw in the bolts.
- Hook the exhaust system into the rubber mountings.
- Tighten the bolts at the centre flange.



14. Check the oil level in the differential.

The differential should be filled with oil to the lower edge of the check bore.

15. Lower the vehicle.