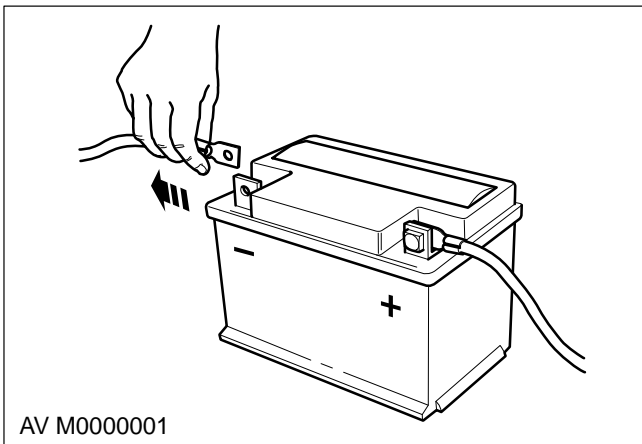


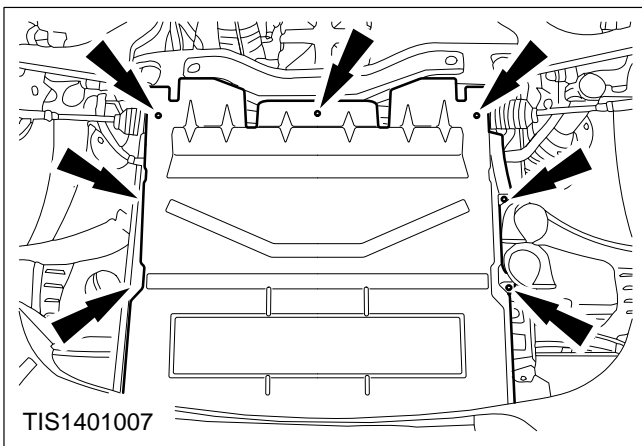
Steering Wheel – Remove and Install (13 524 0)



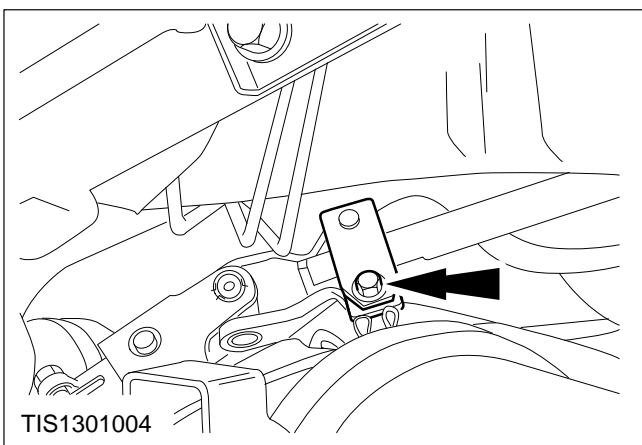
Remove

⚠ WARNING: When the battery negative lead has been disconnected wait at least 15 minutes before proceeding to avoid the possibility of accidentally firing the air bag.

1. **Disconnect the battery negative lead.**



2. **Raise the vehicle and remove the lower engine shield.**

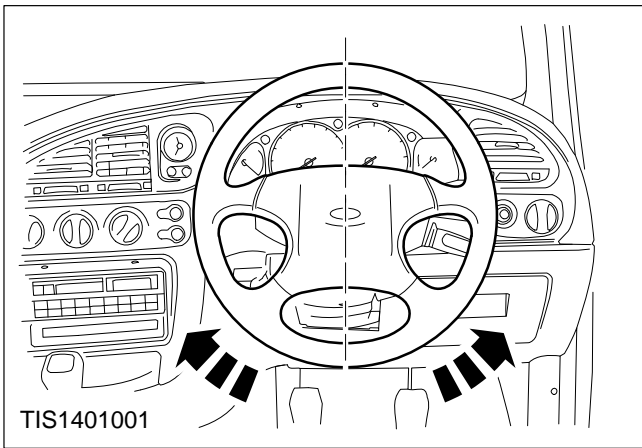


3. **Remove the clamp plate bolt securing the flexible coupling to the steering column shaft.**

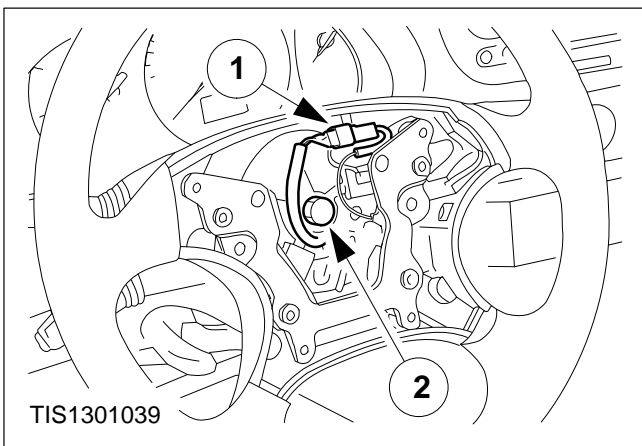
Rotate the clamp plate to disengage.

4. **Lower the vehicle.**

5. **Remove the air bag module (refer to Operation Number 40 700 0).**

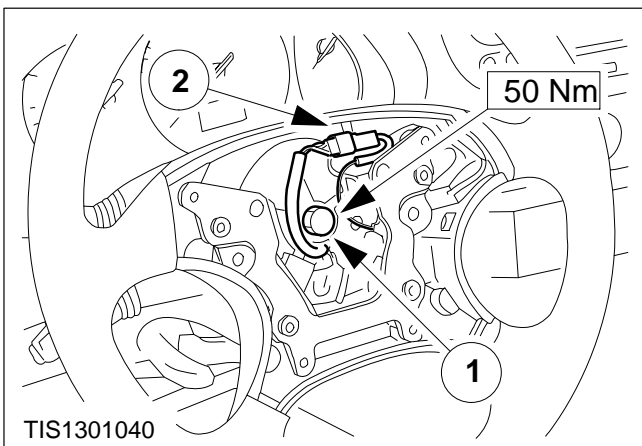


6. Centralise the steering wheel and lock in position.



7. Remove the steering wheel.

- 1 Disconnect the clockspring/horn multiplug.
- 2 Remove the steering wheel retaining bolt.
 - Turn the ignition switch to position one to remove the steering wheel and return to position 0 when removed.



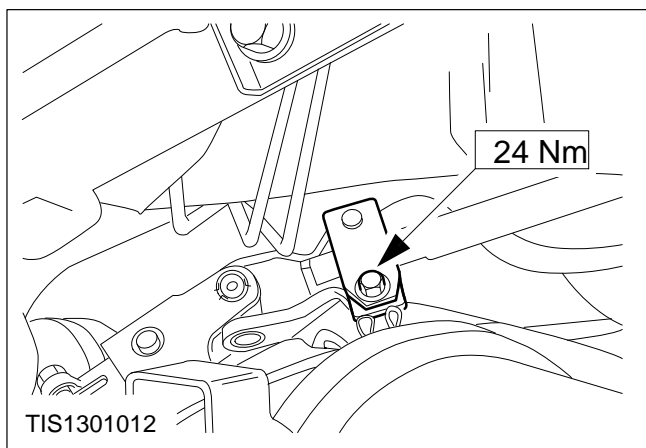
Install

8. Refit the steering wheel.

- Turn the ignition switch to position one to refit the steering wheel and return to position 0 when refitted.
- 1 Refit the steering wheel retaining bolt.
 - 2 Reconnect the clockspring/horn multiplug.

9. Refit the air bag module (refer to Operation Number 40 700 0).

10. Raise the vehicle.



- 11. Align the flexible coupling clamp plate over the steering column shaft and secure with a new bolt.**
- 12. Refit the lower engine shield and lower the vehicle.**
- 13. Reconnect the battery negative lead.**